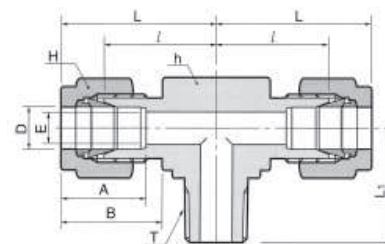


DTBM-N,-R

Złącze typu T z gwintem zewnętrznym

Wartości ciśnień dla złączki DTBM-N,-R znajdują się w tabeli nr 19 na stronie 12



Połączenie rur stalowych z wewnętrznym gwintem NPT

DTBM-N,-R-...

Kod	Śr. zewn. rury		T NPT	E min	Odległość powierzchni płaskich				A	B	l	L	L ₁
	D				h	H	A	B					
	in	mm											
DTBM 1-1N	1/16	1.59	1/16	1.27	7/16	11.11	5/16	7.93	8.63	10.92	15.24	19.05	17.78
DTBM 1-2N	1/16	1.59	1/8	1.27	7/16	11.11	5/16	7.93	8.63	10.92	15.24	19.05	17.78
DTBM 2-2N	1/8	3.17	1/8	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.30	24.91	18.90
DTBM 2-4N	1/8	3.17	1/4	2.28	1/2	12.70	7/16	11.11	12.70	15.24	18.30	24.91	23.36
DTBM 3-2N	3/16	4.76	1/8	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	24.38	18.79
DTBM 3-4N	3/16	4.76	1/4	3.04	1/2	12.70	1/2	12.70	13.71	16.00	18.79	25.40	23.36
DTBM 4-1N	1/4	6.35	1/16	3.04	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.90	18.79
DTBM 4-2N	1/4	6.35	1/8	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	26.92	19.10
DTBM 4-4N	1/4	6.35	1/4	4.82	1/2	12.70	9/16	14.28	15.24	17.78	19.55	27.08	23.87
DTBM 4-6N	1/4	6.35	3/8	4.82	11/16	17.46	9/16	14.28	15.24	17.78	22.35	29.71	28.40
DTBM 4-8N	1/4	6.35	1/2	4.82	13/16	20.64	9/16	14.28	15.24	17.78	24.60	31.97	35.10
DTBM 5-2N	5/16	7.93	1/8	4.82	9/16	14.28	5/8	15.87	16.25	18.54	22.35	29.71	19.81
DTBM 5-4N	5/16	7.93	1/4	6.35	9/16	14.28	5/8	15.87	16.25	18.54	22.35	29.77	24.50
DTBM 5-6N	5/16	7.93	3/8	6.35	11/16	17.46	5/8	15.87	16.25	18.54	23.11	30.48	28.40
DTBM 6-4N	3/8	9.52	1/4	7.11	5/8	15.87	11/16	17.46	16.76	19.30	23.11	30.48	25.40
DTBM 6-6N	3/8	9.52	3/8	7.11	11/16	17.46	11/16	17.46	16.76	19.30	23.87	31.24	28.44
DTBM 6-8N	3/8	9.52	1/2	7.11	13/16	20.64	11/16	17.46	16.76	19.30	25.90	33.27	33.02
DTBM 6-12N	3/8	9.52	3/4	7.11	1-1/16	26.98	11/16	17.46	16.76	19.30	29.71	37.08	36.83
DTBM 8-4N	1/2	12.70	1/4	7.11	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	28.30
DTBM 8-6N	1/2	12.70	3/8	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	28.30
DTBM 8-8N	1/2	12.70	1/2	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	33.02
DTBM 8-12N	1/2	12.70	3/4	10.41	1-1/16	26.98	7/8	22.22	22.86	21.84	29.71	39.87	36.83
DTBM 10-6N	5/8	15.87	3/8	9.65	15/16	23.81	1	25.40	24.38	21.84	27.90	38.10	29.40
DTBM 10-8N	5/8	15.87	1/2	11.93	15/16	23.81	1	25.40	24.38	21.84	27.90	38.10	34.00
DTBM 10-12N	5/8	15.87	3/4	12.70	1-1/16	26.98	1	25.40	24.38	21.84	29.71	39.87	36.83
DTBM 12-8N	3/4	19.05	1/2	11.93	1-1/16	26.98	1-1/8	28.58	24.38	21.84	29.71	39.87	37.00
DTBM 12-12N	3/4	19.05	3/4	15.74	1-1/16	26.98	1-1/8	28.58	24.38	21.84	29.71	39.87	36.83
DTBM 14-12N	7/8	22.22	3/4	15.74	1-3/8	34.92	1-1/4	31.75	25.90	21.84	34.54	44.70	41.65
DTBM 16-12N	1	25.40	3/4	15.74	1-3/8	34.92	1-1/2	38.10	31.24	26.41	36.83	49.02	42.20
DTBM 16-16N	1	25.40	1	22.35	1-3/8	34.92	1-1/2	38.10	31.24	26.41	36.83	49.02	46.70
DTBM 20-20N	1-1/4	31.75	1-1/4	27.68	1-11/16	42.86	1-7/8	47.63	41.14	38.86	44.50	66.54	47.75
DTBM 24-24N	1-1/2	38.10	1-1/2	34.03	2	50.80	2-1/4	57.15	50.03	45.21	50.80	77.97	60.45
DTBM 32-32N	2	50.80	2	45.97	2-3/4	69.85	3	76.20	67.56	62.73	69.80	107.18	70.61

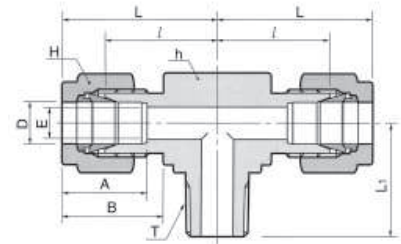
Połączenie rur stalowych z wewnętrznym gwintem stożkowym ISO

DTBM-N,-R-...

Kod	Śr. zewn. rury		T PT	E min	Odległość powierzchni płaskich				A	B	l	L	L ₁
	D				h	H	A	B					
	in	mm											
DTBM 6-4R	3/8	9.52	1/4	7.11	5/8	15.87	1/16	17.46	16.76	19.30	23.11	30.48	25.40
DTBM 8-6R	1/2	12.70	3/8	9.65	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	28.30
DTBM 8-8R	1/2	12.70	1/2	10.41	13/16	20.64	7/8	22.22	22.86	21.84	25.90	36.06	33.02
DTBM 10-8R	5/8	15.87	1/2	11.93	15/16	23.81	1	25.40	24.38	21.84	27.90	38.10	34.00

Złącze typu T z gwintem zewnętrznym

Wartości ciśnień dla złączki DTBM-R znajdują się w tabeli nr 19 na stronie 12



Połączenie rur metrycznych z wewnętrznym gwintem stożkowym ISO

DTBM-R-...M

Kod	Śr. zewn. rury		E min	Odległość pow. płaskich		A	B	l	L	L ₁
	D	T PT		h	H					
DTBM 3M-2R	3	1/8	2.4	12.7	12	12.9	15.3	17.0	23.6	17.8
DTBM 3M-4R	3	1/4	2.4	12.7	12	12.9	15.3	18.0	24.6	23.4
DTBM 4M-2R	4	1/8	2.4	12.7	12	13.7	16.1	18.8	25.4	18.8
DTBM 4M-4R	4	1/4	2.4	12.7	12	13.7	16.1	18.8	25.4	23.4
DTBM 6M-2R	6	1/8	4.8	12.7	14	15.3	17.7	19.6	27.0	18.8
DTBM 6M-4R	6	1/4	4.8	14.2	14	15.3	17.7	19.6	27.0	23.4
DTBM 6M-6R	6	3/8	4.8	17.5	14	15.3	17.7	22.4	29.8	26.2
DTBM 6M-8R	6	1/2	4.8	20.6	14	15.3	17.7	24.4	31.8	33.0
DTBM 8M-2R	8	1/8	4.8	14.3	16	16.2	18.6	21.3	28.8	19.8
DTBM 8M-4R	8	1/4	6.4	14.3	16	16.2	18.6	21.3	28.8	24.4
DTBM 8M-6R	8	3/8	6.4	17.5	16	16.2	18.6	23.1	30.6	26.2
DTBM 8M-8R	8	1/2	6.4	20.6	16	16.2	18.6	25.1	32.6	33.0
DTBM 10M-2R	10	1/8	4.8	17.5	19	17.2	19.5	23.9	31.5	23.6
DTBM 10M-4R	10	1/4	7.1	17.5	19	17.2	19.5	23.9	31.5	26.2
DTBM 10M-6R	10	3/8	7.9	17.5	19	17.2	19.5	23.9	31.5	26.2
DTBM 10M-8R	10	1/2	7.9	20.6	19	17.2	19.5	25.9	33.5	33.0
DTBM 12M-2R	12	1/8	4.8	20.6	22	22.8	22.0	25.9	36.0	23.6
DTBM 12M-4R	12	1/4	7.1	20.6	22	22.8	22.0	25.9	36.0	28.2
DTBM 12M-6R	12	3/8	9.5	20.6	22	22.8	22.0	25.9	36.0	28.2
DTBM 12M-8R	12	1/2	9.5	20.6	22	22.8	22.0	25.9	36.0	33.0
DTBM 12M-12R	12	3/4	9.5	27.0	22	22.8	22.0	29.7	39.8	36.8
DTBM 16M-6R	16	3/8	9.5	25.4	25	24.4	22.0	27.9	38.0	30.2
DTBM 16M-8R	16	1/2	11.9	25.4	25	24.4	22.0	27.9	38.0	35.1
DTBM 16M-12R	16	3/4	12.7	27.0	25	24.4	22.0	29.7	39.8	36.8
DTBM 18M-8R	18	1/2	11.9	27.0	30	24.4	22.0	29.7	39.8	36.8
DTBM 18M-12R	18	3/4	15.1	27.0	30	24.4	22.0	29.7	39.8	36.8
DTBM 20M-8R	20	1/2	11.9	34.92	32	26.0	22.0	34.5	44.6	41.7
DTBM 20M-12R	20	3/4	15.9	34.92	32	26.0	22.0	34.5	44.6	41.7
DTBM 22M-12R	22	3/4	15.9	34.92	32	26.0	22.0	34.5	44.6	41.7
DTBM 22M-16R	22	1	18.3	34.92	32	26.0	22.0	34.5	44.6	46.5
DTBM 25M-12R	25	3/4	15.9	34.92	38	31.3	26.5	36.8	49.1	41.7
DTBM 25M-16R	25	1	21.8	34.92	38	31.3	26.5	36.8	49.1	46.5